

FIG. 1

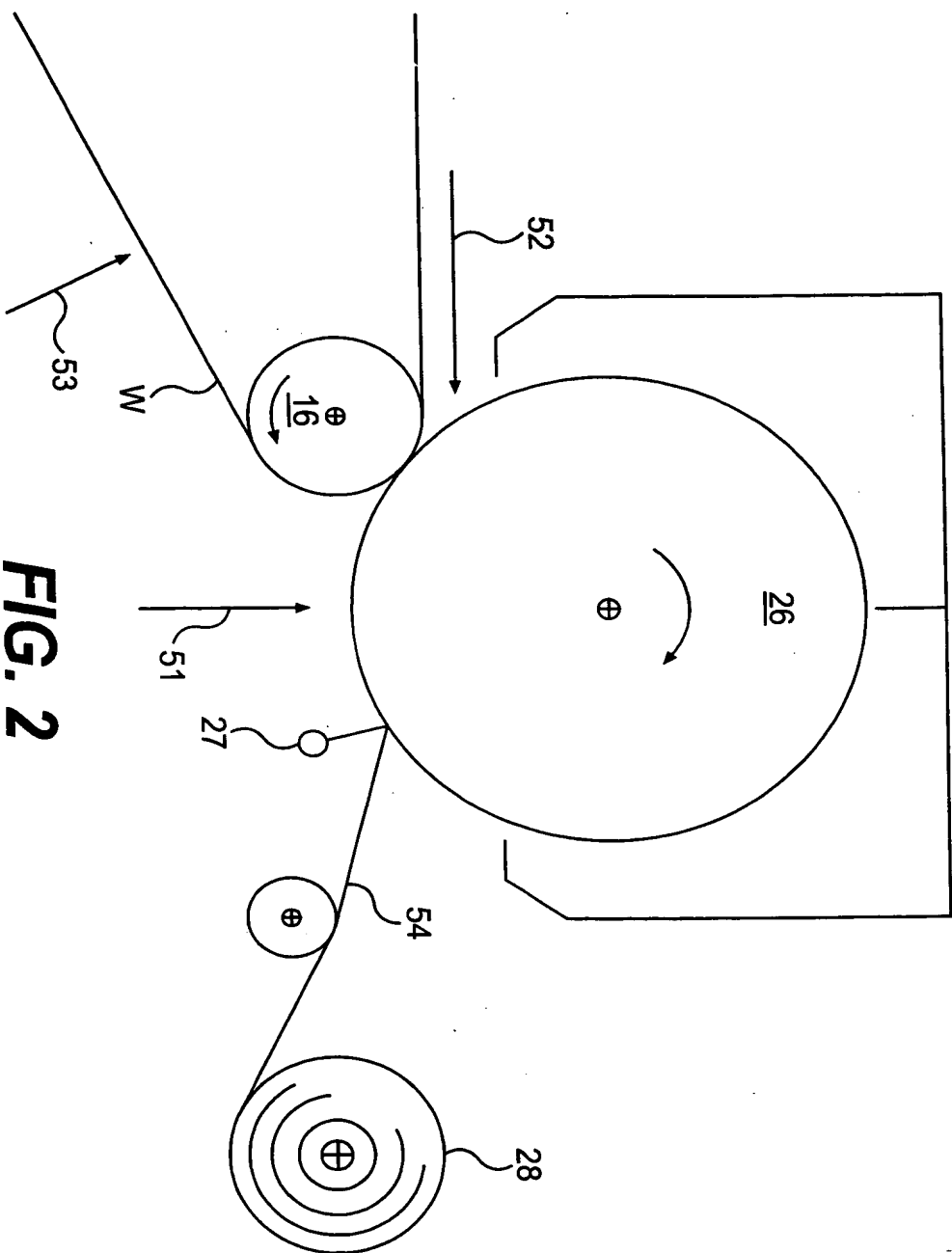


FIG. 2



PEEL FORCE VERSUS GLYOXAL LEVEL FOR UNFUNCTIONALIZED PVOH

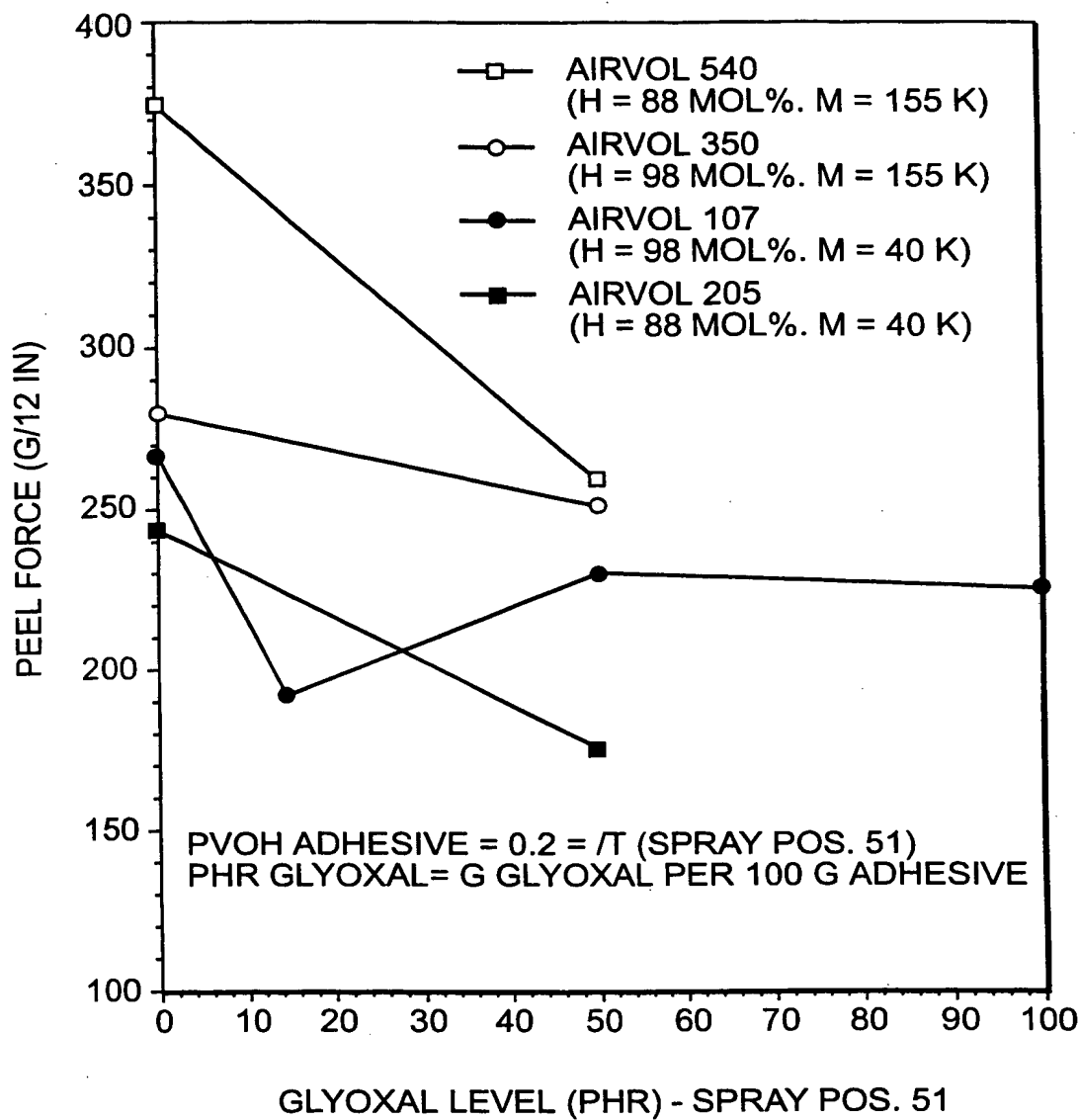


FIG. 3

PEEL FORCE VERSUS GLYOXAL LEVEL FOR VINYL AMINE
(VA) FUNCTIONALIZED PVOH ADHESIVE

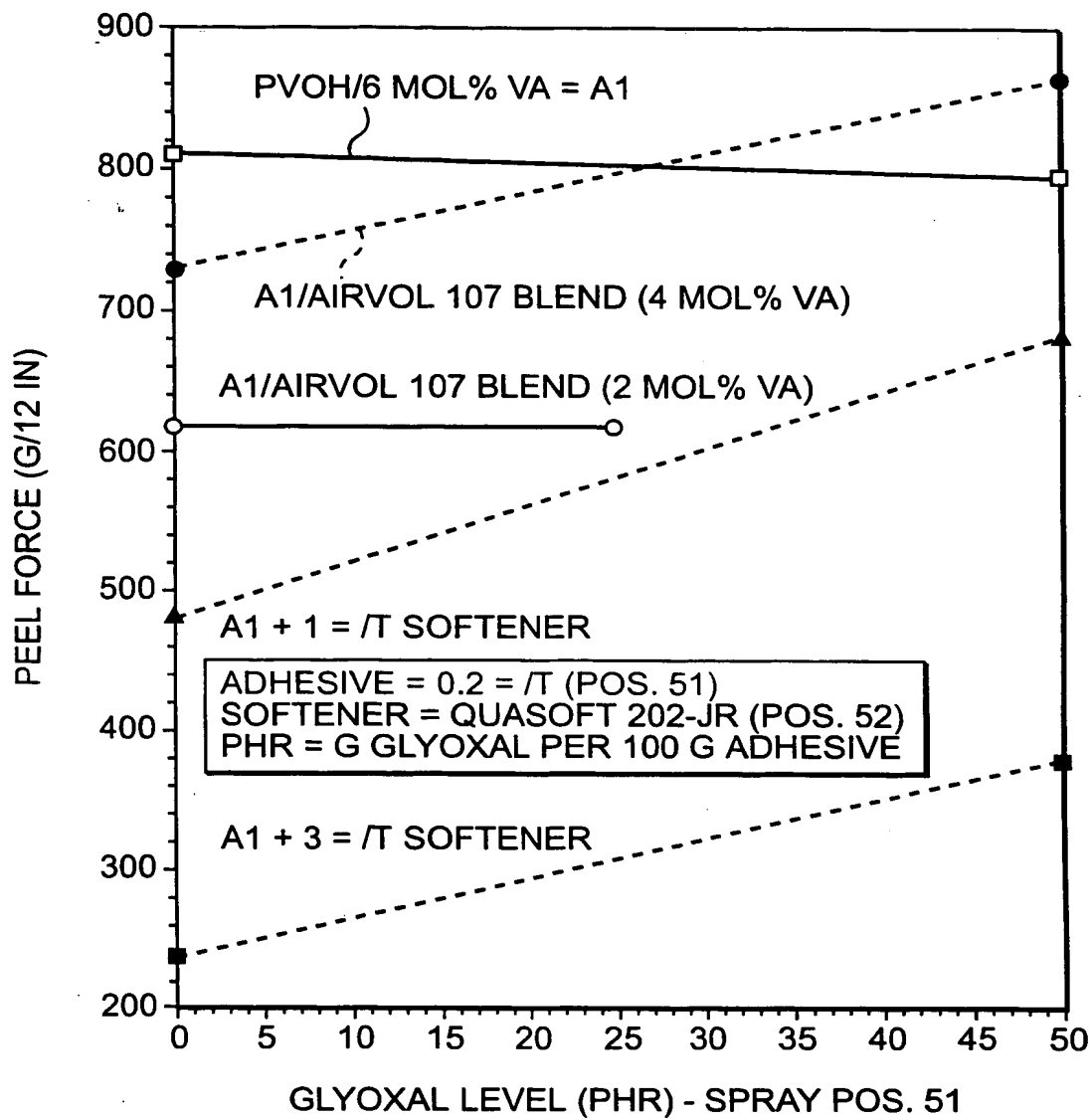


FIG. 4



GMT VERSUS GLYOXAL LEVEL FOR VINYL
AMINE FUNCTIONALIZED PVOH ADHESIVES

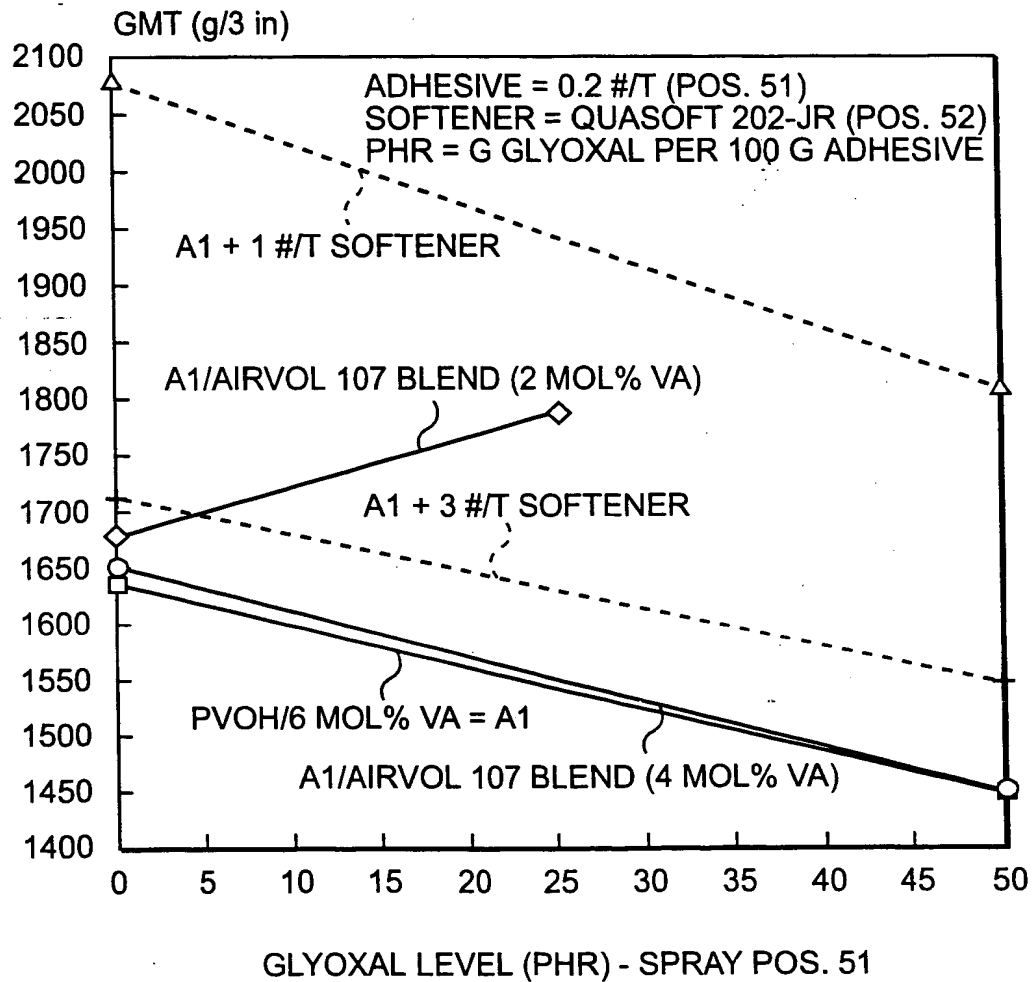


FIG. 5